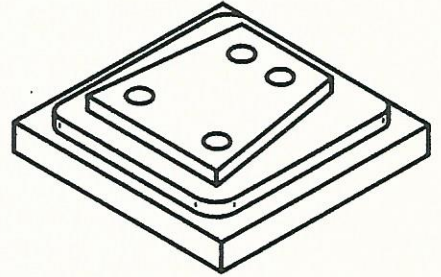
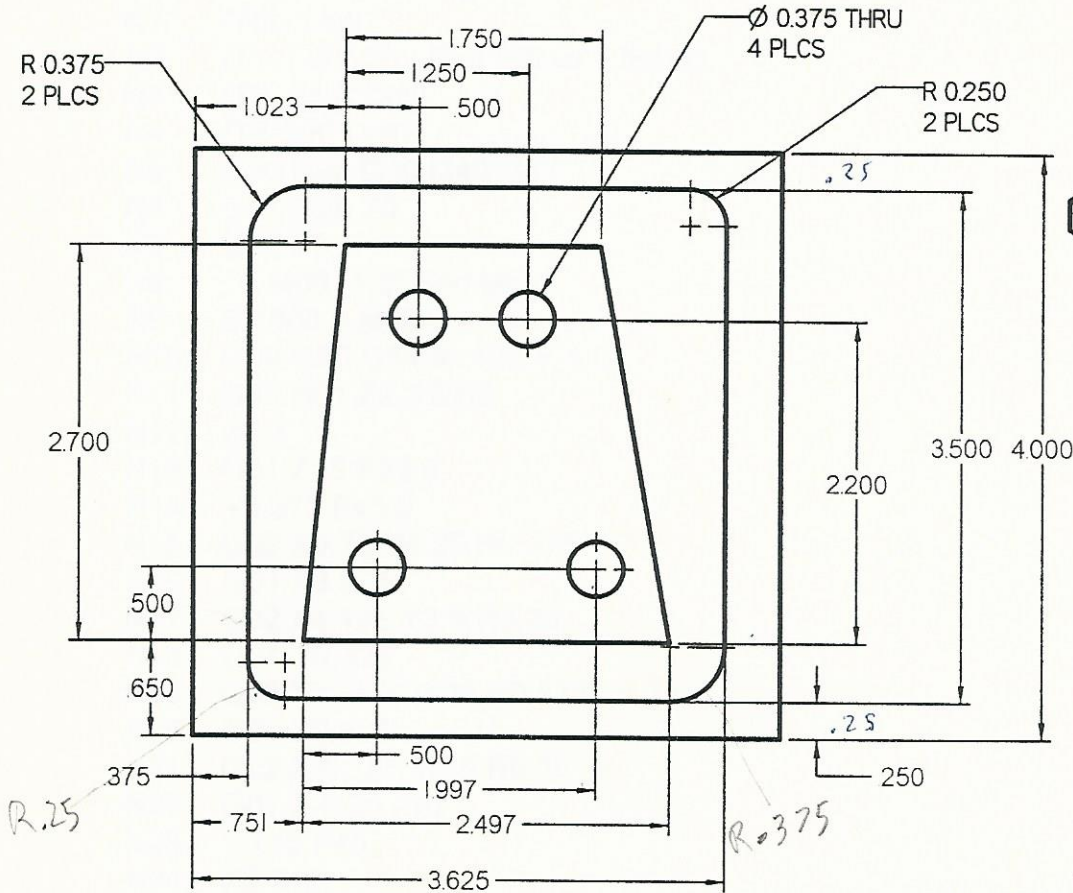


Due Next Tues



ETEC 223 - Machine Metal Processes  
G&M Code Programming Assignment

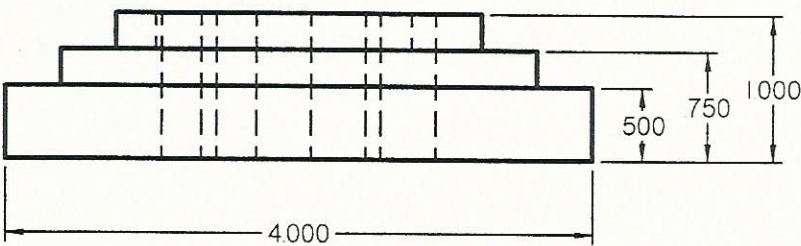
Due: Tuesday, March 9, 1999

Write the G&M Code program to machine this part out of a 4"x4"x1" block.

Use the lower left corner as X0 Y0 and the top of the material as Z0.

You will need to use the following cutting tools:  
 Ø 1.000 End Mill - HSS  
 #4 C'Drill (has a 0.125 Drill Diameter)  
 Ø 0.375 Drill

Calculate the speeds and feeds for each tool and use those in your program.



*[Handwritten signature]*

Aluminum